

## Tuscan Stucco

### Multi-Texture Acrylic Plaster Finish



#### DESCRIPTION:

- Decorative, multi-effect, versatile acrylic finish.
- Tintable.
- Sandable.
- Obtain finish levels ranging from textured to smooth, resembling the appearance of an Old World Plaster finish.

#### USES:

Exterior or interior finish coat over:

- EIFS.
- Properly prepared masonry, stucco, and concrete surfaces.
- Interior application over drywall, plaster, or properly prepared masonry or concrete.

#### COLORS:

- Standard colors: refer to Variance color chart.
- Custom colors available upon request.

#### COMPOSITION:

- Binder base: 100% acrylic polymer.
- Water-based: VOC-compliant.
- Meets SCAQMD Rule 1113 when using Parex USA Non-VOC Colorants.
- Pigment base: Titanium dioxide.

#### COVERAGE:

Coverage will vary depending on surface conditions and thickness of application.

- Approximately 40-50 ft<sup>2</sup> per gallon

#### CONTAINER:

55 lbs (24.9 kg) net weight in 5 gal. plastic pails.

8 lbs (3.6 kg) net weight in 1 gal. plastic pails.

- Storage: Protect from direct sunlight and freezing at all times.
- Do not stack pails more than 3 pails high
- Shelf Life: Reference Parex USA Expiration Date of Products Technical Bulletin.

## CLEAN-UP:

Clean tools frequently using clean water, prior to drying.

## SURFACE PREPARATION:

- Surfaces must be clean, dry, structurally sound and free from efflorescence, grease, oil, form release agents and curing compounds. For previously painted surfaces, all loose and chalking paint must be removed, and glossy surfaces dulled.
- If used, base coats must be adequately cured before applying Tuscan Stucco.
- Treat all joints, fasteners and accessories with the industry standard joint treatment system for attaining a Level 3 finish as outlined in Gypsum Association publication GA-214, "Recommended Levels of Gypsum Board Finish".
- Cure concrete at least 28 days before applying Tuscan Stucco.
- Skim coat surfaces as necessary, using an appropriate base coat to produce a smooth, level surface and allow it to cure adequately before applying primer and Tuscan Stucco.

## MIXING:

1. Use clean equipment for mixing and preparation.
2. Stir to obtain a homogeneous consistency using a heavy-duty 1/2-in. (13mm) drill with a rust free paddle at 400-500 rpm. Avoid air entrainment.
3. If specified: Add liquid color to the pail of finish. Make sure all of the color is added by rinsing out the color vial with water (1/3 of the vial's volume) into the pail.
4. Add the amount of water needed (up to a maximum of 16 oz. per pail) to achieve finish texture. To avoid color variations, add the same amount of water to each pail of finish.

## APPLICATION:

Parex USA recommends that the project owner or designer approve a job site mock-up of the application of this product. The mock-up should demonstrate the products' appearance under the conditions given by the project specification(s).

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- Periodically, as the work progresses, evaluate it from a distance to ensure the desired effect is being produced across the entire surface.
- If installing in a wet environment, the Variance High Humidity Wet Areas specification must be followed.

- Use stainless steel trowels, floats, brushes or rollers to produce intended results. If specified, apply VariStain or Antiquing Gel in the selected colors to resemble the appearance of an Old World Plaster finish.
- The finished surface can be sanded using 220 grit or finer sand paper to remove high points, although sanding Tuscan Stucco alone will not make the surface smooth or eliminate texture resulting from the application. After sanding, wipe the surface with a clean damp cloth and allow to dry completely prior to any further applications.
- Smooth finish - Trowel apply a thin even coat of Tuscan Stucco to completely cover the substrate and allow to dry completely. Then sand the surface with 220 grit or finer sand paper to remove high points. Apply a second tight even coat to the smoothest level possible. After 20-30 minutes, lightly mist the immediate surface area with a small amount of water as necessary and trowel the surface in a random-multidirectional pattern with a stainless steel or chrome trowel to achieve the desired level of smooth finish and allow to dry. Repeat this process as necessary allowing drying between each water-trowel process. Allow to dry completely prior to any further applications.
- Textured finish - Trowel apply a hawk-full of Tuscan Stucco in a thin, even coat to completely cover the substrate and immediately follow with a texture coat. While the finish is still wet, immediately follow with the staining process using VariStain (optional). Set the spray bottle to a fine mist and spray directly onto the wall surface. Use a sponge float to tamp the VariStain into the finish and remove any undesirable spots or drips.
- Two tone effect - Trowel apply a thin coat of Tuscan Stucco to completely cover the substrate and allow to dry. Apply a second coat of Tuscan Stucco over the entire surface and allow it to firm up. Then apply a second color of Tuscan Stucco randomly, using skip trowel methods to achieve the desired level of finish and create highlights. After 20-30 minutes, lightly mist the immediate surface area with a small amount of water as necessary and trowel the surface in a random-multidirectional pattern with a stainless steel or chrome trowel to achieve the desired level of finish.
- Fine texture and burnishing can be achieved by dry troweling the material while still fresh.
- Special effect - Dilute material with 1 part water to 2 parts Tuscan Stucco and apply the first coat with a 6" "weenie" roller with 1/2" nap and allow to dry 1-2 hours. Then trowel apply a second tight coat with a stainless steel or chrome trowel using methods to achieve the desired level of finish and allow to dry completely prior to any further applications. Apply VariStain or Antiquing Gel in the selected colors to achieve the special effect.
- The dry Tuscan Stucco surface of all the finish levels can be sanded at any point to produce the desired results (before or after applying VariStain or Antiquing Gel) with each producing a different result.
- Custom finishes - Specific textures can be achieved by using different application techniques. Contact Technical Support regarding custom designs.

## LIMITATIONS:

- Use only on surfaces that are sound, clean, dry, and free from any residue that might affect the ability of this product to bond to the surface.
- Ambient and surface temperature must be 40° F (4.4°C) or higher during application and drying time. Provide supplemental heat and protection from precipitation as needed.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- Do not allow to freeze until completely dry.
- Always wear proper safety equipment, including particle mask, eye protection and gloves when mixing and/or applying this product.
- In case of contact with eyes, flush with clean water and seek medical attention if irritation persists.
- Do not use harsh or abrasive cleaners. Tuscan Stucco can be cleaned with a soap and water solution followed by a warm water rinse.

## WARNING:

- Read complete warning information printed on product container prior to use. For medical emergency information, call 1-800-424-9300.
- For more information on handling this product refer to its Safety Data Sheet (SDS). The most current SDS and Product Data Sheet (PDS) can be found on our website.
- This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about the guidelines for the proper use and application of the covered product(s) under normal environmental and working conditions. Because each project is different, Parex USA, Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

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